



## BEAM Equipment & Supplies LLC

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1. Set Chuck to 45` angle before using the stone dresser
2. Make sure the chuck motor is turned off.
3. Insert the stone dresser into the chuck making sure the pin inserts into the hole below the chuck.
4. Tighten chuck to lock stone dressing fixture in place.
5. Start grinding head motor and move the diamond dresser tip in close to the stone using the machines front traverse knob.
6. Take light cuts across the stone (Usually about .001" to .003" at a time). **Heavy cuts will damage the diamond dresser tip.** Make Necessary Passes until the complete face of the stone has a freshly cut surface.

