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Installation Instructions for Stone Dresser

1. First install the Stone Dresser into the chuck as Shown in Fig 1
2. Turn the dresser so it is orientated with the Diamond dresser tip in the horizontal position and the Hook Pin in the Vertical position as shown in Fig 1
3. Use a scribe and mark the center line of the hook pin as shown in Fig 2
4. Be sure the vertical line is directly under and centered beneath the centerline of the chuck.
5. Use a center punch and then drill a 3/16 hole as shown in Fig 3. The hole only needs to be about 3/8 of an inch deep and does not need to go completely through the housing.
6. Once the hole is drilled you should be able to insert the stone dresser in place and the hook pin should fit snugly into the 3/16 hole. It should look like Fig 4 when done.
7. Refer to the instructions before using.



Fig 1



Fig 2



Fig 3



Fig 4